

AMENDMENT TO THE CLAIMS

1. (currently amended) An enclosure comprising:
 - a housing ; and
 - an airflow guide enclosed in the housing, wherein the airflow guide projects from the housing in an air flow path created via rotation of one or more discs enclosed within the housing, in which the airflow guide comprises an elastomeric body formed of an elastomeric ~~damping~~ material.
2. (currently amended) The enclosure of claim 1 in which the elastomeric ~~damping~~ material ~~comprises~~body forms a barrier surface of the airflow guide.
3. (currently amended) The enclosure of claim 2 in which a portion of the elastomeric ~~damping~~body is formed directly in place ~~material is in contact with~~ the housing.
4. (cancelled)
5. (currently amended) The enclosure of claim 1 in which the elastomeric ~~damping~~ material of the airflow guide essentially consists of one of an elastomer, polyurethane or butyl material.
6. (currently amended) The enclosure of claim 1 wherein the housing includes a base deck and a cover and in which the airflow guide is formed in place directly adhered to the ~~housing~~cover.
7. (previously presented) The enclosure of claim 1 further comprising an adhesive joining the airflow guide to the housing.
8. (cancelled)
9. (previously presented) A data storage device comprising:

a housing;
at least one disc rotatably mounted to the housing, wherein rotation of the at least one disc creates a fluid flow region proximate to the at least one disc; and
an airflow guide that projects into the housing and comprises an elastomeric body forming a barrier surface in the fluid flow region.

10-16 (cancelled)

17. (currently amended) The data storage device of claim 9, wherein a portion of the elastomeric body is formed directly in contact place with to the housing.

18. (previously presented) The data storage device of claim 9, further comprising an interface between the airflow guide and the housing which consists of unlike materials.

19. (previously presented) The data storage device of claim 9 wherein the elastomeric body is formed of a curable gel-like material.

20. (currently amended) The data storage device of claim 9 wherein the housing includes a base deck and a cover and the airflow guide is formed in place directly adhered to the housing cover.

21. (cancelled).

22. (currently amended) The data storage device of claim 9 further comprising a filtration unit in an interior of the housing wherein the filtration unit includes first and second filter supports to support a filter between the first filter support and the second filter support and the air flow guide is formed to the first filter support and the second filter support is spaced from the first filter support and, in which the barrier surface of the airflow guide is configured to direct fluid flow to or from the filter of the filtration unit

23. (previously presented) The data storage device of claim 9 wherein the airflow guide is spaced from a voice coil motor enclosed within the housing.

24. (currently amended) The data storage device of claim 9 and comprising a first filter support wherein adjacent to the airflow guide is coupled to at least one and a second filter support spaced from the first filter support to support a filter between the first and second filter supports.

25. (cancelled)

26. (currently amended) The data storage device enclosure of claim 1 wherein the elastomeric damping material is a curable gel material.

27. (currently amended) The data storage device enclosure of claim 1 wherein the airflow guide comprisesis formed of a formed in place gasket material.

28. (currently amended) The data storage device of claim 9 wherein the elastomeric body comprises a formed in place gasket material.

29. (new) The data storage device of claim 9 wherein the air flow guide is “U” shaped.

30. (new) The data storage device of claim 9 wherein the housing includes a base deck and a cover and the air flow guide is formed directly to a filter support of a filtration unit and the cover.

31. (new) The data storage device of claim 9 wherein the elastomeric body is formed in place of a patterned deposit of elastomeric material.